



12701 S. Ridgeway Ave.
Alsip, IL 60803
USA

Toll free: 800- 535-3535
888-846-4299
Fax: 708-293-7765

Tel: 708-293-7750
www.daubertcromwell.com
info@daubertcromwell.com

DAUBERT CROMWELL VOLATILE CORROSION INHIBITOR (VCI) STORAGE GUIDELINES

Dear Daubert Cromwell Customer:

Daubert Cromwell recommends storing no more than a six-month supply of VCI paper or polyethylene products. Products should be stored in its original packaging, undisturbed, until the time at which it is going to be used. Optimal storage conditions for unopened VCI product is a cool, dry indoor environment, free of substantial airflow (i.e. drafts) and shielded from direct sunlight. Product should be rotated to ensure that older inventory is used first. Opened product, which is going to be put back into storage, should be stretch wrapped to prevent the escape of VCI during storage and handled as described above.

These are optimal handling and storage conditions and we understand that this is not always possible. In sub-optimum conditions (i.e. hot, humid warehousing, etc.), for unopened material we recommend the disposal of the top one to two winds of roll material and the top and bottom one to two sheets on sheeted material. For opened material which has been left out, uncovered for a period of time, the severity of the conditions coupled with the length of time will dictate the approximate amount of VCI to discard. In general, two to three winds or two to three sheets is a good estimate of the amount to remove when the material has been left opened and uncovered for several days.

The average life of a VCI product is directed related to its environment. The VCI chemicals volatilize more rapidly when exposed to high heat and humidity, increased airflow and prolonged exposure to the environment and other environmental factors. By keeping your inventory fresh, rotating your stock and being aware of the VCI activity, you can help assure your Daubert Cromwell products will give you optimal long-term protection.

The information contained within this letter is only a guideline. Your specific results may vary depending upon your particular environmental factors.